



AITiN Coated

**UN Thread Internal & External
Extended Length**

Size & Pitch	Cutting ø	Length of Cut	Length Below Shank	OAL	# of Flutes	Shank ø	AITiN Coated Part #
5/8-18	.470	1.250	1.900	3-1/2	5	1/2	RM41019
3/4-10	.495	1.250	1.500	3-1/2	5	1/2	RM40020
3/4-10	.495	1.250	1.900	3-1/2	5	1/2	RM41020
3/4-12	.495	1.250	1.500	3-1/2	5	1/2	RM40021
3/4-12	.495	1.250	1.900	3-1/2	5	1/2	RM41021
3/4-16	.495	1.250	1.500	3-1/2	5	1/2	RM40022
3/4-16	.495	1.250	1.900	3-1/2	5	1/2	RM41022
7/8-9	.495	1.250	1.750	4	5	1/2	RM40023
7/8-9	.495	1.250	2.500	4	5	1/2	RM41023
7/8-14	.495	1.250	1.750	4	5	1/2	RM40024
7/8-14	.495	1.250	2.500	4	5	1/2	RM41024
1-8	.620	1.375	2.000	4-1/2	5	3/4	RM40025
1-8	.620	1.375	2.500	4-1/2	5	3/4	RM41025
1-12	.620	1.375	2.000	4-1/2	5	3/4	RM40026
1-12	.620	1.375	2.500	4-1/2	5	3/4	RM41026

Tolerances	Diameter	Shank
All Sizes	+0.000, -0.0001	+0.000, -0.0005



Speeds & Feeds page 353.